

Technical sheet No 60GM/KAR

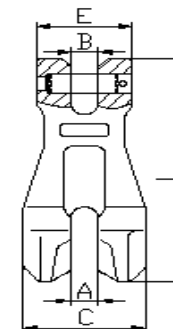
1. Supplier name: **GÓRALMET Sp. z o.o.**

Supplier address: **ul. Krakowska 68, 32-860 Czchów, tel/fax 014 6635260**

2. Product name: **GM073-G8 Clevis chain clutch EN 1677-1**

3. Description and use: Grade 8 connectors for EN 818-4 chain slings and lifting purposes. For use within technical parameters given in point 5 and the Directive 2006/42/EC

4. Working load limits are given for the normal working conditions. Usage in extreme conditions is not allowed without supplier agreement. Storage, installation and usage - according to instruction manual for lifting accessories.



5. Technical parameters:

No	Size [mm]	Nominal dimensions [mm]						Weight [kg/pc]	WLL Working load [t]	MPF Proof force [kN]	BF Breaking force [min. kN]	Material	Coatings	Product code No
		A	B	C	E	L	Pin Ø mm							
1	2	3	4	5	6	7	8	9	10	11	12	13	14	15
1	6	7,5	7,5	33	30	73,5	7,6	0,159	1,12	27,5	43,9	Grade 8 steel: Cr >= 0,40 % Ni >= 0,40 % Mo >= 0,15 % Al >= 0,025 % S <= 0,025 % P <= 0,025 %	Paint	6
2	7/8	9,5	9,5	45	36	101	9	0,390	2	49	78,5			7/8
3	10	13	13	55	48	138	13	0,958	3,15	77,2	124			10
4	13	16	16	75	59	177	16	2,010	5,3	130	208			13
5	16	21	21	93	73	220	19,8	3,460	8	196	314			16

6. Additional informations:

- Safety factor -4
- $MPF=2,5 \times g \times WLL$, $BF=4,0 \times g \times WLL$ where g - acceleration of gravity in m/s^2 (i.e. 9,80665)
- Manufacturer and product identification code: GM073
- Traceability code: a four-digit number by formula - YYMM (YY = year of production , MM = month of production)
- Markings: manufacturer's symbol – or GMG; ; manufacturer and product identification code; traceability code; product code No; class No – 8; WLL....T
- Marking of bolts of 13 mm in diameter and larger: or GMG; 8
- Additional informations – label: ; product name; product code No (size); WLL...T; quantity; order No; manufacturer's data and website address.